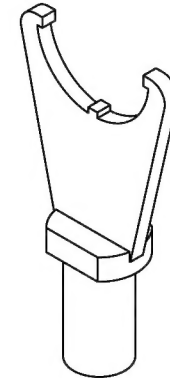
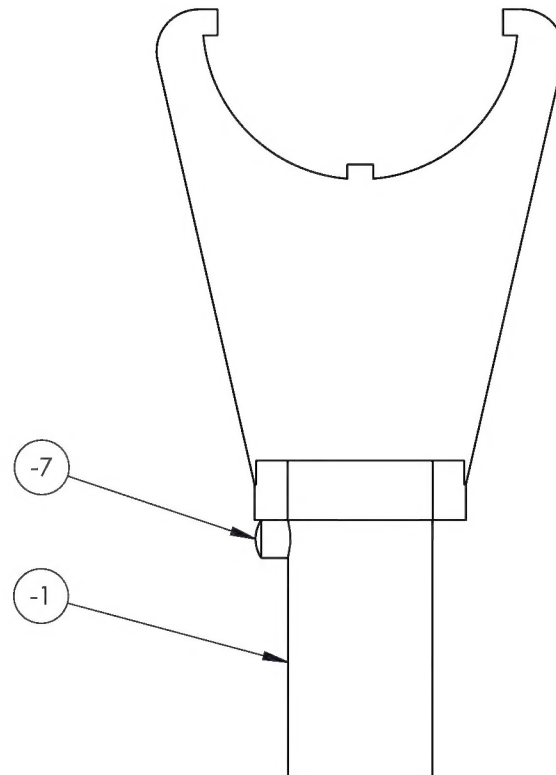


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
APPROVED			



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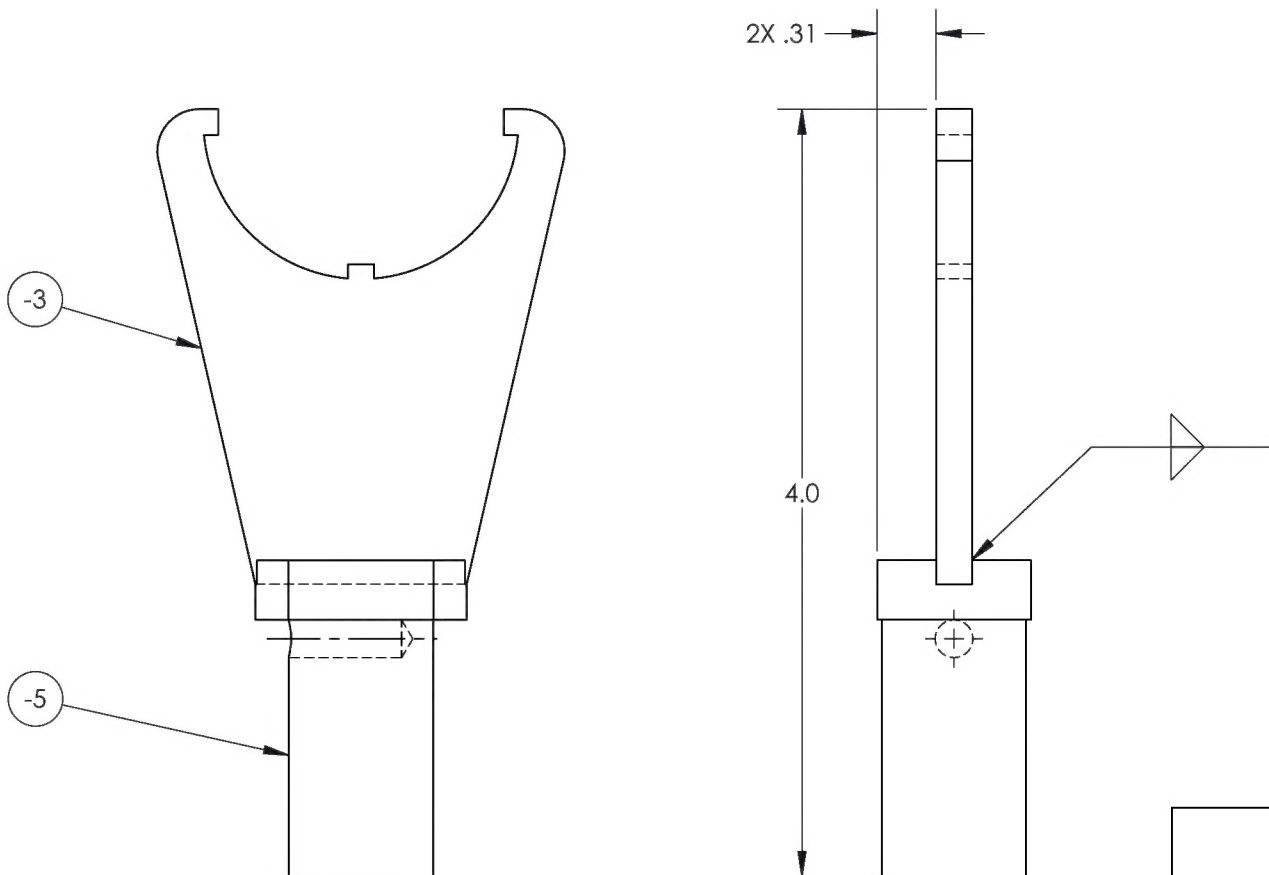
- NOTES:
1. REF. EUROCOPTER T/N: 332A934205.00.
2. PART OF KIT RBE332A93-4215-00.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	WRENCH WELDMENT			2
	1		-3		WRENCH HEAD	4140	3/16 X 2-1/4 X 2-1/2	3
	1		-5		WRENCH HANDLE	4140 Q&T	Ø1-1/8 X 1-3/4	4
		B/O	-7	1	DOWEL PIN	STEEL	M5 X 20mm MCMaster-CARR #91595A356	1
	ASSY -1							

DART AEROSPACE	
TITLE CASTELLATED WRENCH	
DWG NO. RBE332A93-4205-00	REV
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: DUERFELDT APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AS332
SCALE 1:1	DATE 6/23/2014
SHEET 1 OF 4	

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REV	DESCRIPTION	DATE	INITIAL	APPROVED



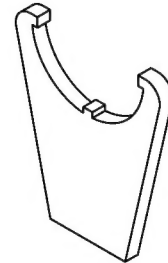
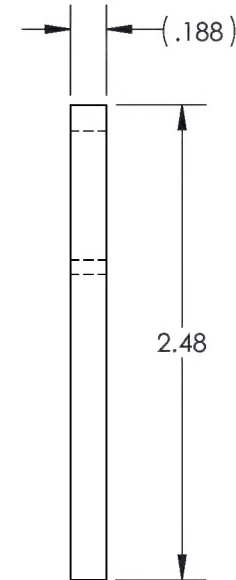
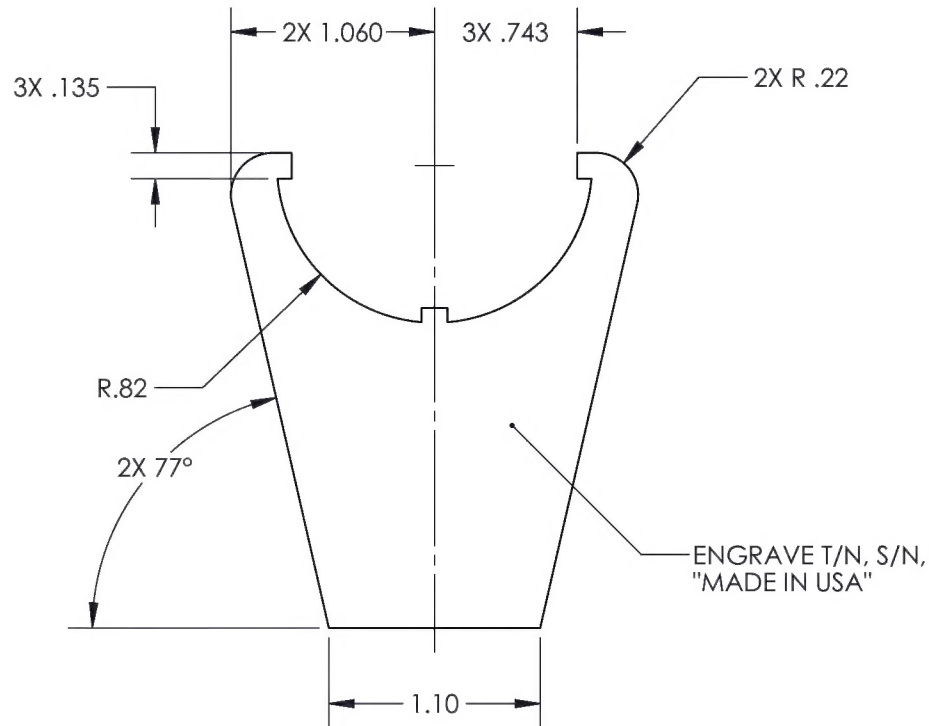
UNDER REVIEW
URF 19-1040 19.10.28 (VM)

(-1)
WRENCH WELDMENT

DART AEROSPACE	
TITLE CASTELLATED WRENCH	
DWG NO. RBE332A93-4205-00-1	REV
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	CAD PLATE YELLOW
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC QQ-P-416F, TYPE II, CLASS II
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AS332
SCALE 1:1	DATE 6/23/2014
	SHEET 2 OF 4

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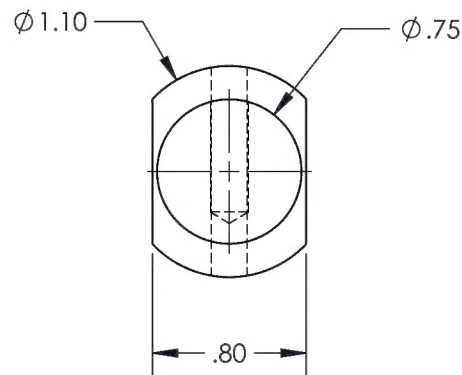
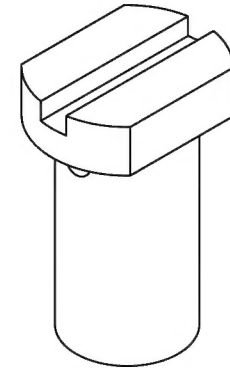
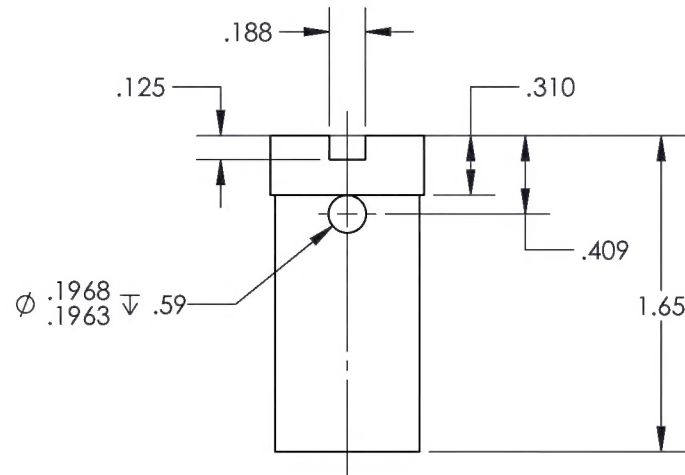
(-3)

WRENCH HEAD

DART AEROSPACE	
TITLE CASTELLATED WRENCH	
DWG NO. RBE332A93-4205-00-3	REV
MAT'L 4140	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT RC 38-42
.XX ± .01 ANGLES ± 5°	FINISH SEE -1 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS332
SCALE 1:1	DATE 6/23/2014
SHEET 3 OF 4	

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REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-5)

WRENCH HANDLE

UNDER REVIEW
URF 19-1040 19.10.28 (VM)

DART AEROSPACE	
TITLE CASTELLATED WRENCH	
DWG NO. RBE332A93-4205-00-5	REV
MAT'L 4140 Q&T	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE -1 WELDMENT
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AS332
SCALE 1:1	DATE 6/23/2014
SHEET 4 OF 4	